







rossi.com



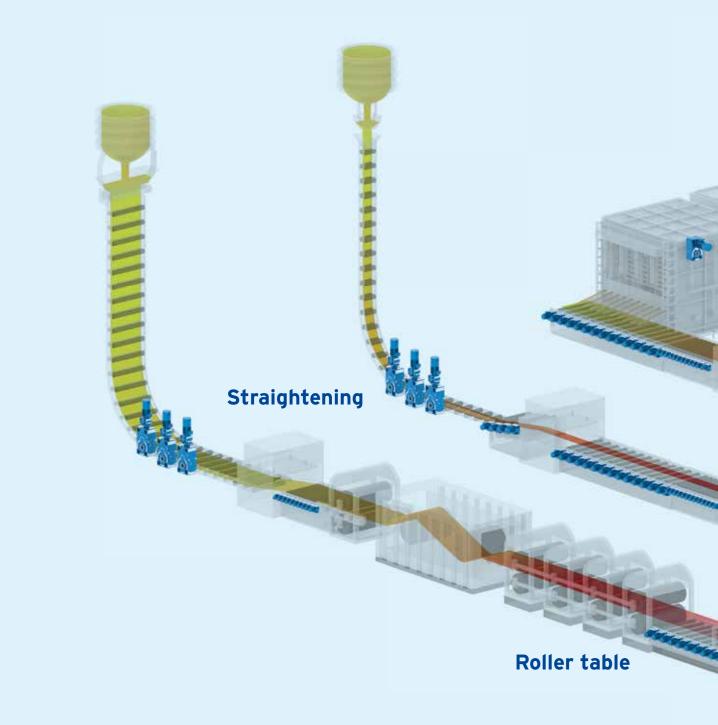
# Metal

With 70 years experience in industrial gear unit manufacturing, Rossi supplies strong and reliable gearmotors to metal sector, confirmed by a 3 year standard warranty. In-house designed gearboxes and gearmotors, with several special options, support the Customer in meeting application technical requirements. Recognized by all major steel manufacturing as well as EPC Companies, Rossi gearmotors have been selected and are running more than 250 plants Worldwide in different applications like roller tables, tunnel furnaces, straighteners, bridles and loopers.

A Project Team provides gearmotor selection, datasheets and drawings in a very short time, improving Customer efficiency and project development.

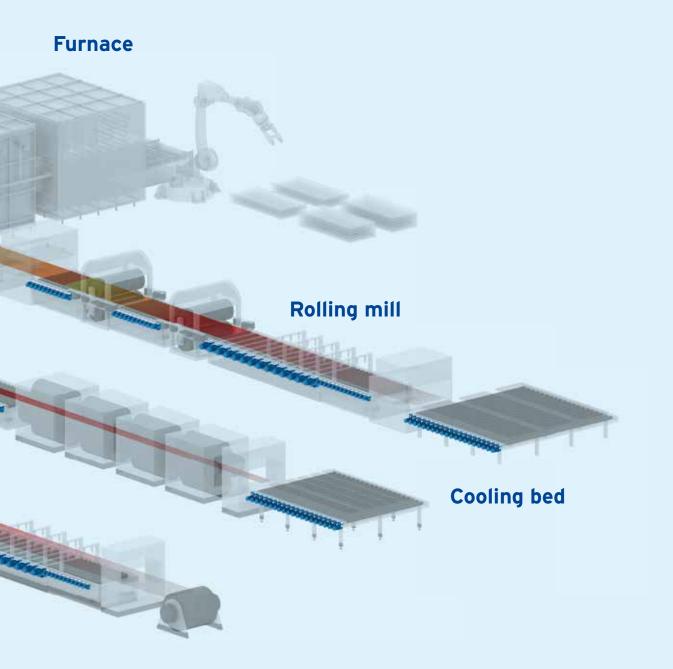


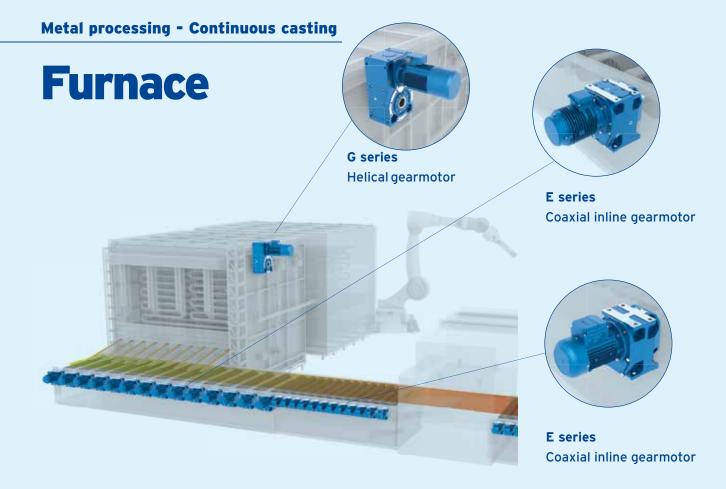
# **Continuous casting**





Scan the QR code to watch the video





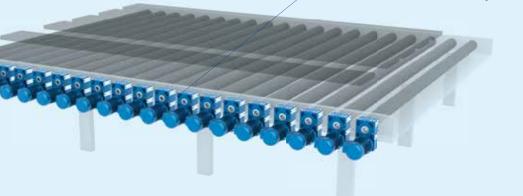
# Withdrawal & straightening



**G + E series** Combined unit Coaxial + Helical



E series Coaxial inline gearmotor





**E** series

Coaxial inline gearmotor

**G series** Helical gearmotor





E series Coaxial inline gearmotor

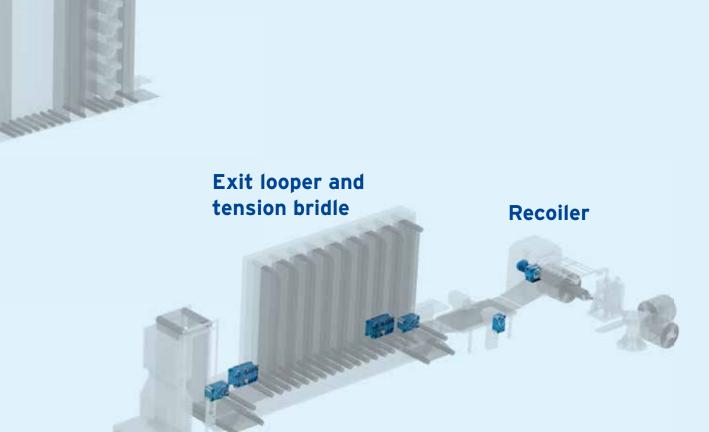
# **Cooling bed**

# **Processing &** treatment

## Entry looper and tension bridle

Decoiler

### Skin pass mill



**Tension leveler** 



Scan the QR code to watch the video

# **Decoiler/Recoiler**



E series Coaxial inline gearmotor

# Looper & bridle



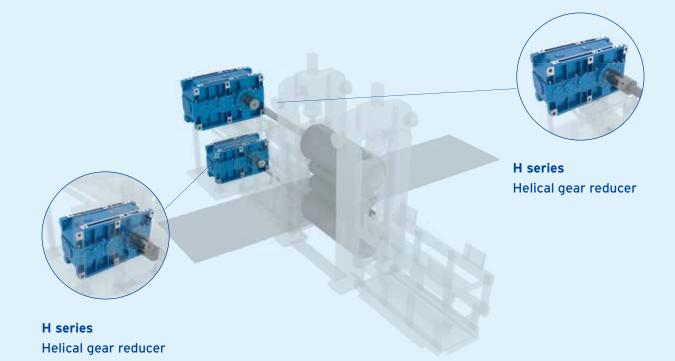
G series Helical gear reducer



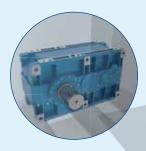
H series Helical gear reducer Metal

8

# Skin pass mill



# **Tension leveler**



H series Helical gear reducer



G series Helical gear reducer

# **Pipe milling**

Flattener

Decoiler



Scan the QR code to watch the video

Pipe mill

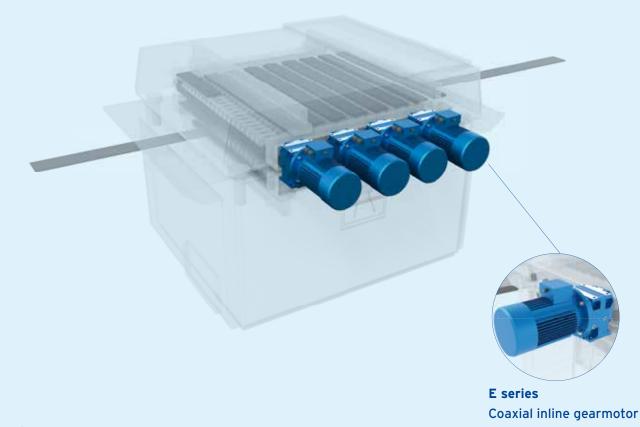
Accumulator





E series Coaxial inline gearmotor

## Flattener







**G series** Helical gearmotor

# **Pipe mill**



**EP series** Planetary gear reducer

# Wire stranding





Scan the QR code to watch the video

## Stranding machine

100 000 00 100 100

# Portal pay off





E series Coaxial inline gearmotors



**G series** Bevel helical gearmotors

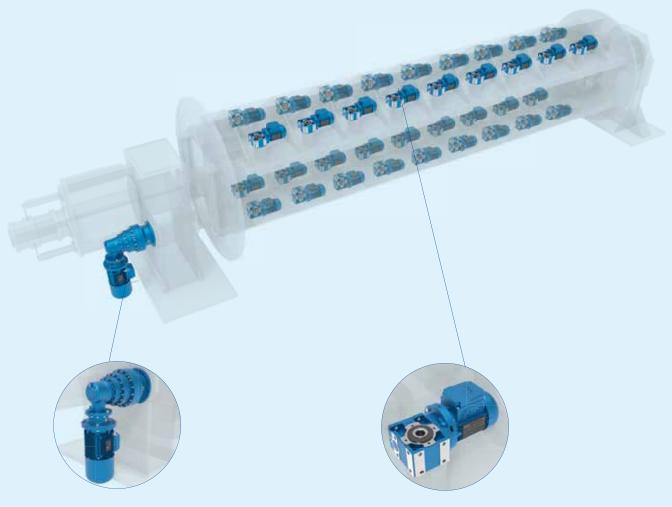






**EP series** Planetary gearmotors

# **Stranding machine**



**EP series** Planetary gearmotors A series Worm gearmotors

# Wire drawing





Scan the QR code to watch the video

Drawing machine

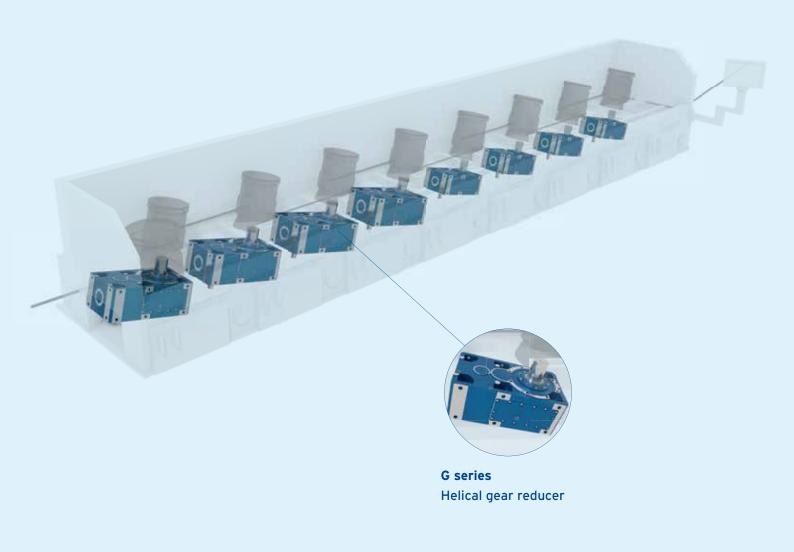
# Pay off



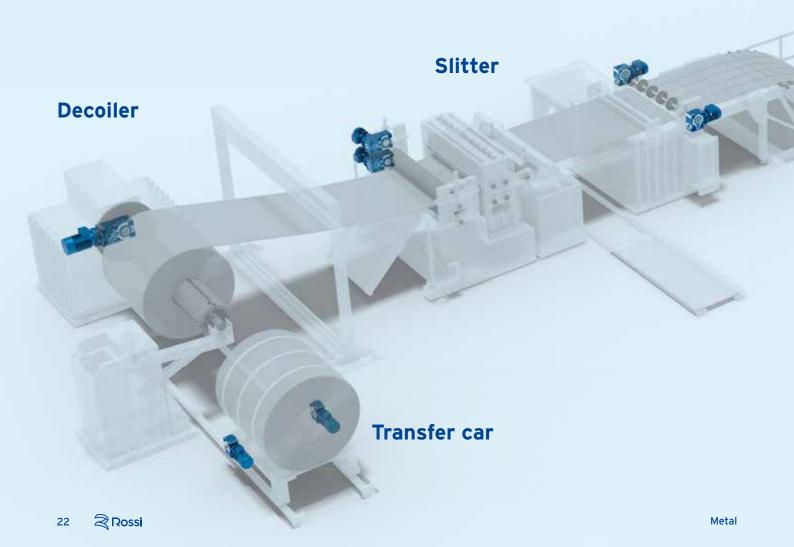


**G series** Bevel helical gearmotor

# **Drawing machine**









CEE

## Manipulator



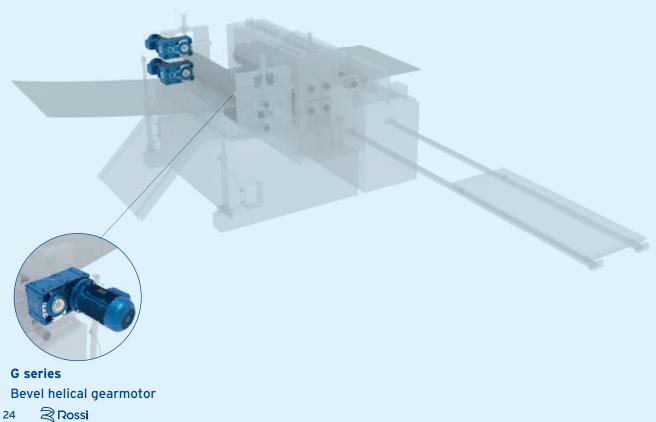


**G series** Bevel helical gearmotor

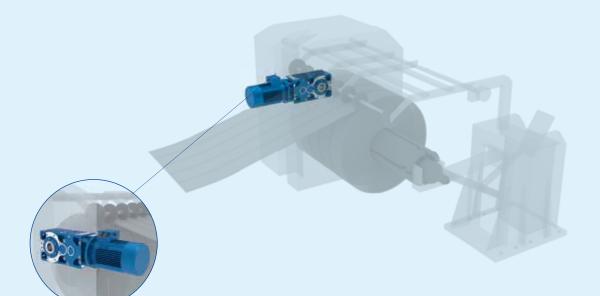


**G series** Bevel helical gearmotor



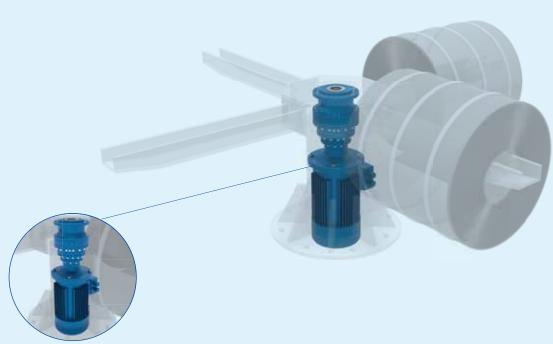


## Recoiler



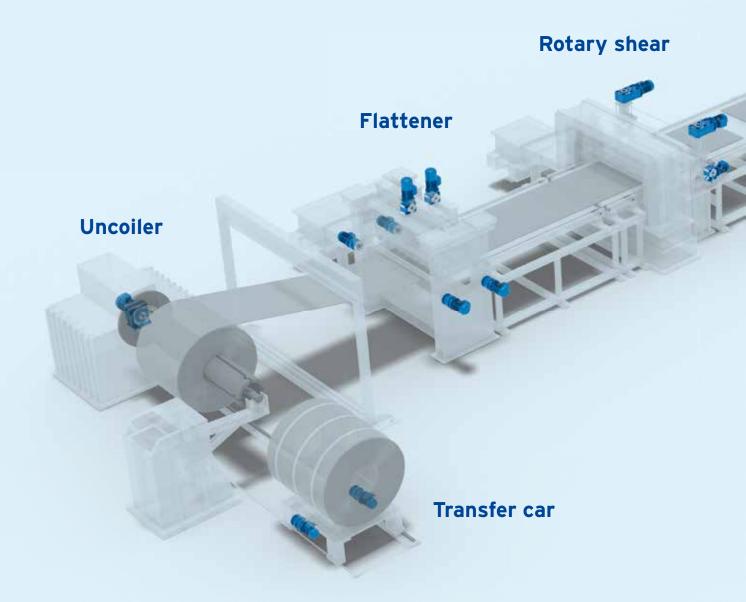
**G series** Bevel helical gearmotor

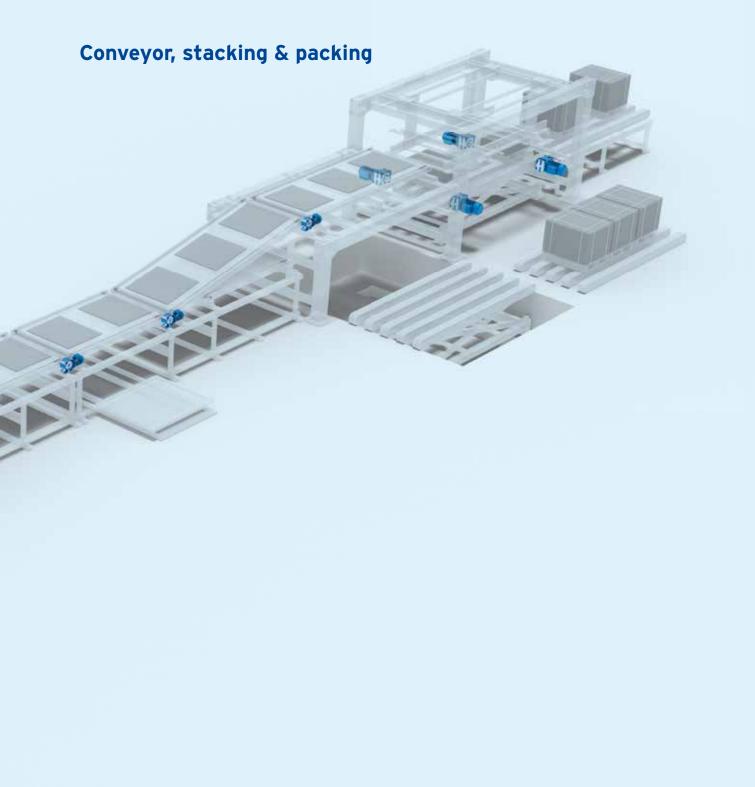
# Manipulator



EP series Planetary gearmotor Metal

# Cut to length





# Uncoiler



**EP series** Planetary gearmotor

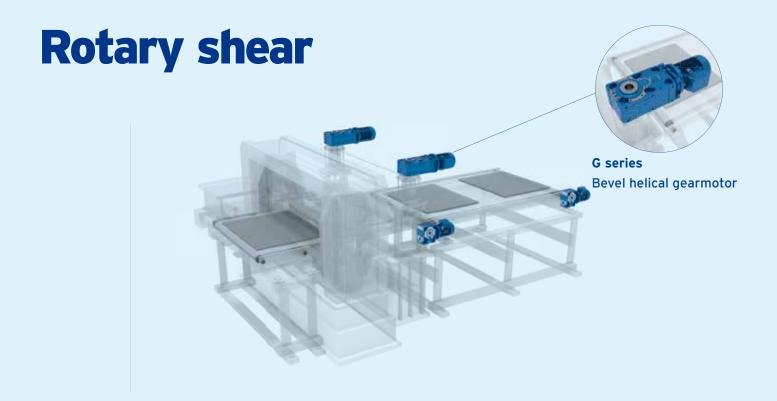


**E series** Coaxial inline gearmotor

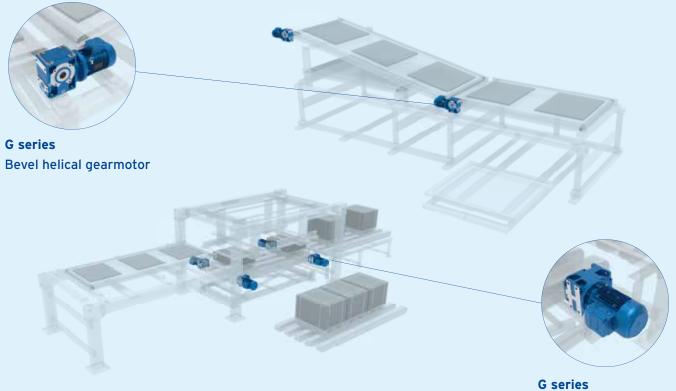




**G series** Bevel helical gearmotor



## **Conveyor, stacking and packing**



**G series** Bevel helical gearmotor

#### **Solutions for Metal**

### **G** Series

#### Helical & bevel helical gear reducers & gearmotors

20 sizes 40 ... 401 Nominal torque ( $M_{_{N2}}$ ) up to 103.000 N m Transmission ratio ( $i_{_N}$ ) 2 ... 160 (with combo unit max ratio 12.500)

#### Features

- Single piece housings. Machined face on all 4 sides
- Housings in cast iron (and spheroidal cast iron); on demand ductile iron available
- Wide range of sizes & ratios available
- Direct IEC and NEMA motor input flanges
- Extended housing design for large center to center distance requirements
- Case carburized gear sets
- Helical gear pairs with ground profile
- Ground GLEASON spiral bevel gear set
- Bell housing for IEC and NEMA motors available
- Bell housing with or without elastic coupling available

#### Benefits

- High power to weight ratio
- Modular design allows for flexibility in mounting positions
- Minimum maintenance requirements
- High performance and reliability
- Strength and reliability for heavy duty applications



#### **H Series** Helical & bevel helical gear reducers

12 sizes 4.000 ... 8.001 Nominal torque (M $_{\rm N2}$ ) up to 1.000.000 N m Transmission ratio (i $_{\rm N}$ ) 8 ... 315

#### Features

- Universal spheroidal cast iron housing suited for horizontal and vertical mounting having integral feet
- Two-piece housing with stiffening ribs for high structural stiffness and high oil capacity
- 12 sizes, train of gears solutions and non-standard designs
- Helical gear units with 2 and 3 gear stages
- Bevel helical gear units with 1, 2 and 3 gear stages
- Case hardened and hardened gear pairs
- Helical gear pairs with ground profile
- GLEASON spiral bevel gear pairs with ground profile

#### Benefits

- One of the widest torque range from a single supplier
- Customized solutions on request starting from a standard modular design
- Short delivery times
- Optimized design for heavy industry applications
- Wide range of accessories available



### E Series

#### Coaxial gear reducers & gearmotors

16 sizes 32 ... 180 Nominal torque (M $_{\rm N2}$ ) up to 10.000 N m Transmission ratio (i $_{\rm N}$ ) 4 ... 6.300

#### Features

- Universal mounting with lower/upper feet and B5 flange integral to the housing
- Rigid and precise cast iron single piece housing with high structural stiffness
- Helical tooth design with ground & carburized gearing
- Wide range of sizes
- Standard IEC motor input adapter

#### Benefits

- Long life
- Minimum maintenance requirements
- High performance and greater reliability
- Strength and reliability for heavy duty applications



#### **EP Series** Planetary gear reducers & gearmotors

24 sizes 001 ... 3.000 Nominal torgue ( $\rm M_{_{N2}}$ ) up to 3.000.000 N m Transmission ratio ( $\rm i_{_N}$ ) 3,55 ... unlimited

#### Features

- Multiple input stages in inline or right angle configurations
- Modular design
- Suitable with NEMA, IEC motors or hydraulic input
- Final stage gear set case carburized & ground with nitriding on internal sun gears
- Cylindrical spur gear with ground profile
- GLEASON spiral bevel gear pairs with ground profile
- Very compact size
- Wide range of accessories and non-standard designs
- Low backlash, enhanced stiffness and heavy duty bearings as a standard
- Improved lubrication system
- Wide range of hydraulic brakes

#### Benefits

- Easy and functional flange, foot, or shaft-mounting design
- High torque transmitted
- Extended range of transmission ratios
- Combined units EP + G, planetary + helical available



### **TX Series**

Premium line electric asynchronous three-phase motors and brake motors

TX Series Sizes 63 ... 315 Power (P<sub>N</sub>) 0,06 ... 110 kW Polarity 2, 4, 6 poles

#### Features

- IEC asynchronous three-phase motors
- Light alloy frame
- Light allow fan \*
- Temperature rise class B
- IC 411 totally enclosed fan cooling (TEFC)
- IC 416 totally enclosed blower cooled (TEBC) \*
- Protection: IP 55 standard, up to IP 66 on request
- DC self braking \*
- Incremental or absolute encoder \*
- Thermistor type thermal probes 3 x PTC, double series \*
- IE3 and IE4 Energy efficiency
- Standard and safety brake (AC. DC)
- Optional executions available (encoders, axial cooling, etc.)

#### Benefits

- Compactness and flexibility
- Wide voltage range allowed
- UL certified \*, NEMA \*, EISA \*
- Suitable for running with inverter
- Reduced environmental impact and energy saving

\* optional



### **S** Series

Heavy duty roller table motors with radial fins

S Series Sizes 112 ... 250 Power (P<sub>N</sub>) 2,8 ... 42 kW Polarity 4 and 6 poles

#### Features

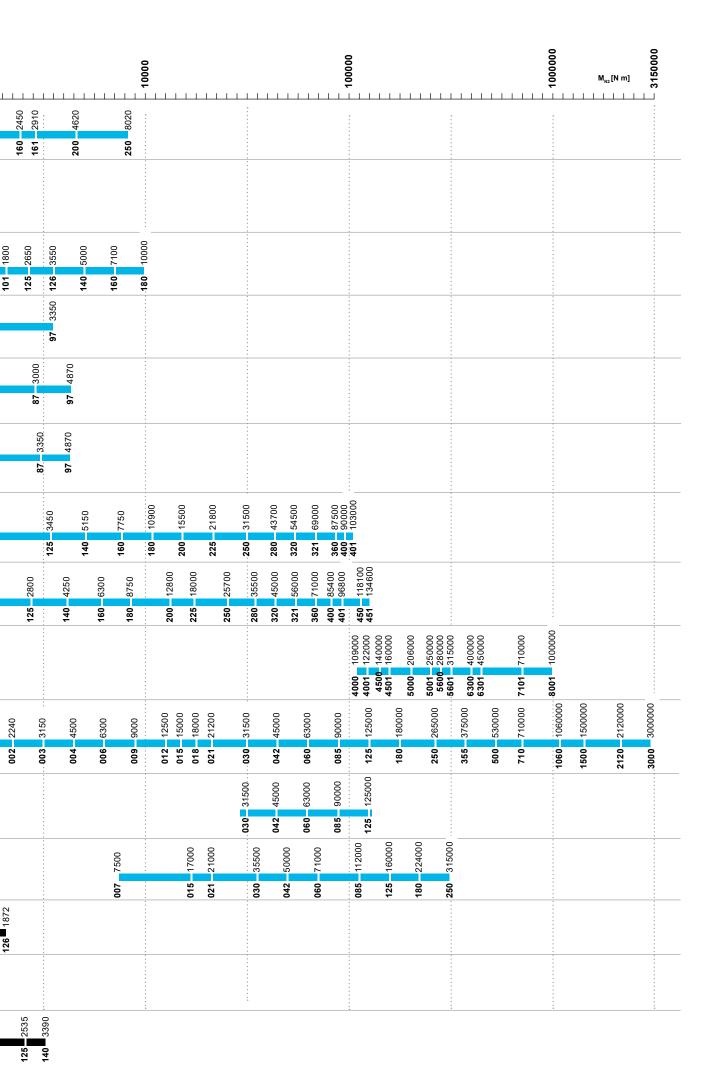
- Cast iron frame
- Wire corona resistant and VPI\*
- IEC asynchronous three-phase
- IC 410 totally enclosed not ventilated (TENV)
- Protection: IP 55 standard, IP 65\* and IP 66\*
- DC self braking \*
- Incremental encoder
- Thermistor type thermal probes 3 x PTC, double series \*
- Insulation class F (H\*)
- Motor heater \*

#### Benefits

- Specifically designed for heavy industry. in particular roller tables and conveyor roller tables
- Wide voltage range allowed
- UL certified \*
- \* optional



	A Series Worm									
		N m 14 sizes	32 40	40 71	<b>50</b> 128	<b>63</b> 219 <b>64</b> 261	<b>80</b> 422 <b>01</b> 500		<b>125</b> 1330 <b>126</b> 1580	
	<b>AS series</b> Worm Standardfit	N m 6 sizes	<b>118</b> 35.5	<b>225</b> 60	325 118	<b>430</b> 212	<b>535</b> 355	742 670		
170	E Series Helical inline	N m 16 sizes	<b>32</b> 37	<b>40</b> 75 <b>41</b> 95	<b>50</b> 160	<b>51</b> 224	<b>63</b> 335 <b>64</b> 450	<b>80</b> 670 <b>81</b> 900	<b>100</b> 1320	
AT .	iFIT Series Helical inline	N m 8 sizes			27 145	37 224	<b>47</b> 335 <b>57</b> 500			
	<b>iFIT Series</b> Bevel helical	N m 7 sizes	- - - - - - - - - - - - - - - - - - -			<b>37</b> 224	47 450	<b>57</b> 670 <b>67</b> 900		
F	<b>iFIT Series</b> Parallel shaft helical New range	N m 8 sizes	- - - - - - - - - - - - - - - - - - -		27 145	37 224	47 450	<b>57</b> – 650 <b>67</b> – 925		
	<b>G Series</b> Helical and bevel helical	N m 20 sizes	- 	<b>40</b> 85		<b>50</b> 206	<b>63</b> 387 <b>64</b> 487			
0	GX Series Extruder Helical and bevel helical	N m 16 sizes	- - - - - - - - - - - - - - - - - - -				-		<b>100</b> 1400	
	H series Helical and bevel helical	N m 12 sizes								
6	<b>EP Series</b> Planetary	N m 24 sizes	- - - - - - - - - - - - - - - - - - -							
0	EP Winch Series Winch Drives	N m 5 sizes			- - - - - - - - - - - - - - - - - - -		• • • • • • • • • • • • • • • • • • •			
	EPS Series Planetary Slewing	N m 10 sizes					- - - - - - - - - - - - - - - - - - -			
0	SR series Worm	N m 10 sizes	<b>32</b> 43	<b>40</b>	<b>50</b>	<b>63</b> 254		<b>81</b> 586	<b>100</b> 1203	
Ó	SR series Helical inline	N m 11 sizes	<b>32</b> 29	<b>40</b> 68 <b>41</b> 82		<b>51</b> 180 <b>63</b> 291		80 587 81 735	<b>100</b> 1139	
0	SR series Helical and bevel helical	N m 9 sizes		<b>40</b>	<b>50</b>		<b>63</b> 315 <b>64</b> 375	<b>80</b> 633 <b>81</b> 755	<b>100</b>	









FURNACE ENTRY ROLLER TABLE COAXIAL E SERIES + MOTOR S SERIES

KICK-ON / KICK-OFF MACHINE HELICAL AND BEVEL HELICAL G AND H SERIES

### reliable solutions worldwide

We deliver

FURNACE EXIT ROLLER TABLE COAXIAL E SERIES + MOTOR S SERIES

SHUTTLE FURNACE

**COAXIAL E SERIES + MOTOR S SERIES** 



TUNNEL FURNACE COAXIAL E SERIES + MOTOR S SERIES WITHDRAWAL AND ST COMBINED BEVEL G +

SEAMLESS PIPE MILL HELICAL G OR BEVEL EP + MOTOR TX SERIES

ROUGHER MILL APPROACH ROLLER TABLE COAXIAL E SERIES + MOTOR S SERIES FURNACE ENTRY ROLLER TABLE COAXIAL E SERIES + MOTOR TX SERIES

20.0

HOT LEVELLER ROLLER TABLE HELICAL G OR BEVEL EP + MOTOR TX SERIES

ENTRY / EXIT LOOPER - BRIDLES HELICAL AND BEVEL HELICAL G AND H SERIES

RAIGHTENING COAXIAL E + MOTOR TX SERIES

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## Solutions for an evolving industry

In the global marketplace, our customers, investors, partners value our products and services for two reasons: excellence and reliability. At Rossi, we utilize change as a strategic lever for our growth. "Solutions for an evolving industry" fully expresses

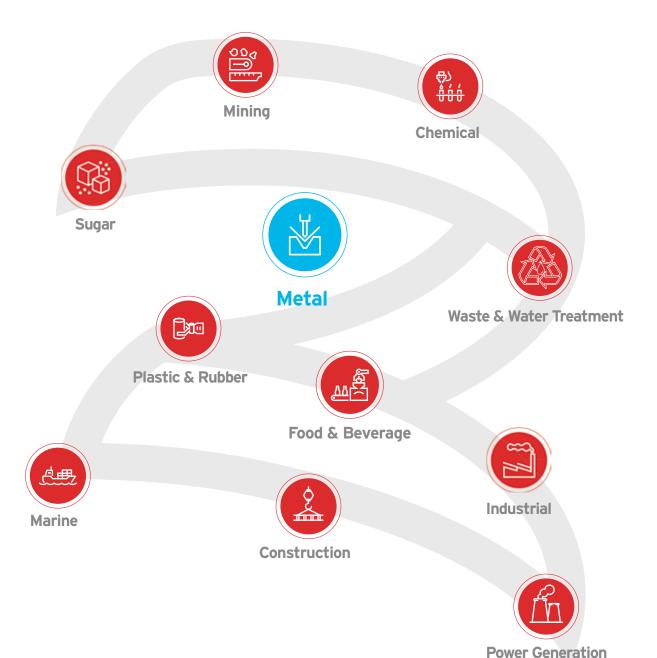
- Cutting-edge manufacturing
- Specialized housing machining
- Extensive systematic controls

our corporate philosophy: We are a flexible and dynamic reality, able to satisfy all requirements of a continuously evolving industrial world, thanks to our innovative solutions.

- Experience and know-how
- Excellence and innovation
- Reliable customer support.



# We have a solution for every segment



Rossi 41

## Global presence local service



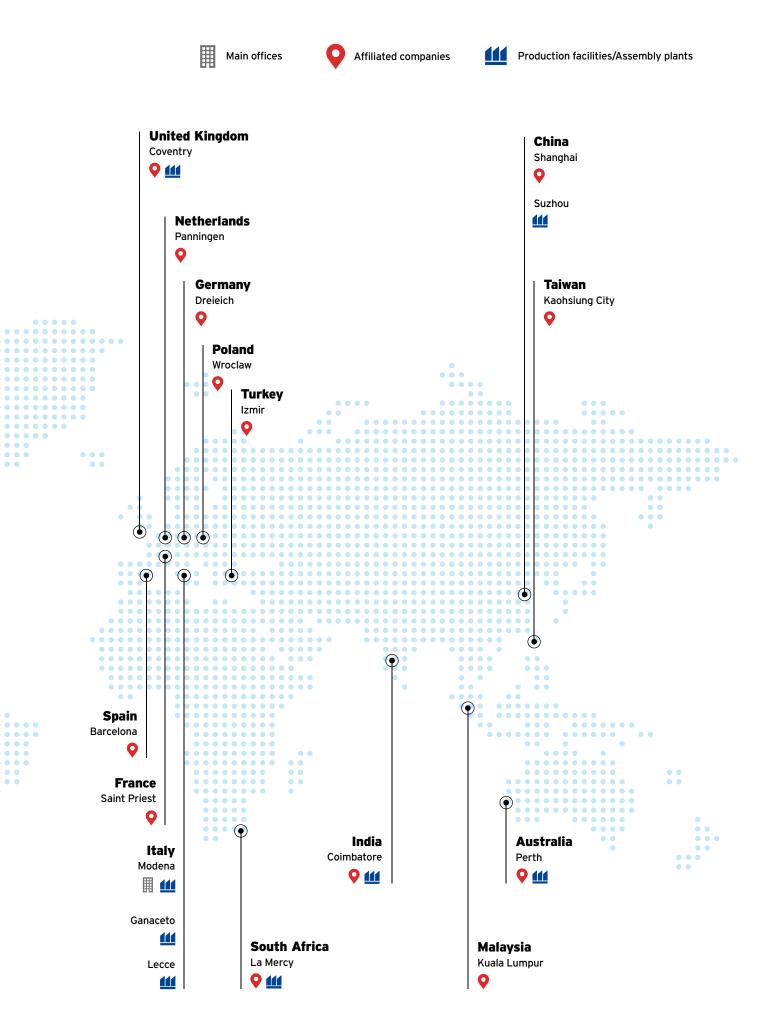
**Local support** Sales, customer service, technical support, spare parts

18 branches\*

Worldwide distribution network\*

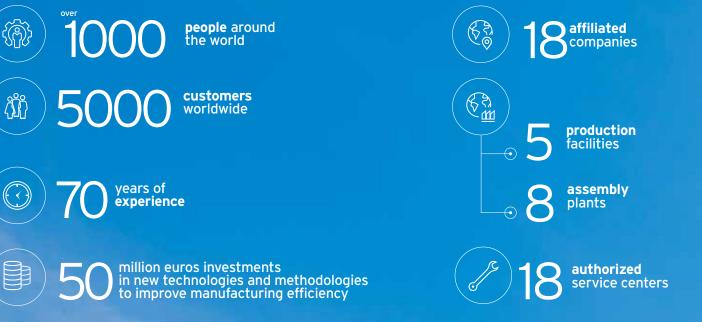


\*All contacts available on www.rossi.com



Who we are

Key figures



#### After-sale service



860

Highly trained mechanics and support teams can ensure a fast and efficient after-sale service providing support worldwide.



Our new space is your gateway to a world of information, assistance, and seamless access to the solutions you need. Whether you're an end user, distributor, or OEM partner you will find a personalized area to explore and manage all things related to your Rossi products.

#### Visit us at www.rossi.com

## Quality

#### **3** years warranty\*



Our drive is to innovate and boost operations by manufacturing performing, precise, reliable and high-quality products all over the world. We are always one step forward in offering and developing solutions that can satisfy an unlimited number of application needs, even in the most demanding conditions. \* As per our warranty terms.

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#### System certifications

**ISO** 9001:2015

**ISO** 14001:2015 **ISO** 45001:2023

#### **Product certifications**



DI





EAL

RoHS





Solutions for an evolving industry

**Rossi S.p.A.** Via Emilia Ovest 915/A 41123 Modena - Italy

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